These bench-top systems are designed to draw down the outer diameter and/or inner diameter of single or multi-lumen catheter tubings on a variety of tubing sizes and materials, such as PE, PA, PTFE and PEEK. Common applications include: Catheter Shaft Neck Down, Heat Shrink Tubing Sizing, polymer tubing layering, and tubing jacketing (i.e. S.S. hypo tube shafts or wire braids with polymer tubing).

**Auto-Necker** (Model 830-B)

**USER BENEFITS:**
- Highly repeatable diameter reductions
- Quick convenient die changes
- Accurate length control
- Accurate draw speed control

**Die-Necker** (Model MD-43-B)

**USER BENEFITS:**
- Simple, inexpensive neck-downs
- Thermocouple feedback heat control
- Easy die changes

“I first began using Beahm Designs equipment based on feature requirements and a reputation for reliability and value. Two years later, Beahm Designs has turned out to be one of my A List suppliers. Not only for their equipment, they’re just truly a pleasure to work with. This company raises the bar!”

—Process Engineer


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For a complete line of machine designs
Neck, Fuse, Expand, Bond, Blow...Develop/Produce

We provide precision mechanical solutions for an array of intricate process and device design challenges for the disposable and implantable medical device industry. Hailed as “the best equipment of its class,” satisfied customers throughout the world attest to our optimum cost/quality tube processing solutions. Our engineering customers rely on our ongoing research efforts, and value our drive to continually provide the best mechanical solutions available for their work.

Thermal Shrinking Solutions
These systems provide exact delivery of uniform heat and traverse speed control with superior shrink/lamination results. Whether it’s short or exceptionally long shrink lengths, Beahm Designs has the technology to support your shrinking application and production needs. As a pioneer in the design and manufacture of tube shrinking systems, and with thousands of machines in the field you can rely on our extensive knowledge for your shrinking applications.

Catheter Balloon & Shaft Bonders
Innovators of the Axial Compression Bonding systems, featuring MICRO-AUTOMATION, Beahm machines offer strict control for your bonding process. These systems combine delicate machine interfacing and material handling while repeatedly performing high quality heat welds and balloon bonds on thermoplastic catheter tubings of various sizes, durometers and lumen configurations. These handy bench-top systems create strong, flexible bonds for challenging applications such as short balloon bonds, ultra-smooth lap and butt welds, single to multi-lumen braided shaft or thin wall balloons to catheter shafts.

Tube Tipping Solutions
The Beahm Designs Auto-Tip system, quickly easily produces virtually any tip geometry on a wide range of tubing sizes and materials. Produces fast, smooth tips and create closed or open catheter tips, while simultaneously attach (butt weld) and form soft tips. Upgrade options include vision systems and multi-part processing systems.

Tube Reduction (Necking) Solutions
Accurately reduce the outer diameter of a length of shaft tubing with the Beahm Designs die necking solutions. Die temperature, traverse speed and traverse length parameters are accurately controlled and are easily adjustable. Capabilities include a wide range of sizes and lengths, stepped or tapered transitions. Common applications include: catheter shaft neck-down, heat shrink tubing sizing, polymer tubing layering and tubing jacketing (e.g. jacketing S.S. hypo tube shafts or wire braids with polymer tubing).

Flaring Machines
Get greater conical forming control of flare length and geometry with our Tube Flaring Systems. This process flaring creates a “lead” allowing one tube to be positioned over another, such as PTFE balloon sleeves or bonding sheaths. Offering quick tool change for multiple conical and cuff geometries, timed heat and cooling, these machines allow you to flare, expand or cuff the ID of PTFE sheaths and other thermoplastic tubings.